

## Study into Oxidative Changes of Butter with Protective Coat

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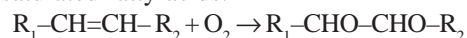
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The contribution deals with employing starch-protein hydrolysate of amaranth flour to produce protective edible coatings on butter. Tests were run on 3 types of coating solutions. The first was made in such manner that to hydrolysate of 40-% dry matter content, 30-% (w/w) plasticiser (glycerol) was added and also 3-% (w/w) emulsifying agent (lecithin). The second and third contained an extra 2-% (w/w) antioxidant (ascorbic acid) and the third an extra 2-% (w/w) cross-linking agent (dialdehyde starch). Protective layers on butter were produced by coating with coat solutions. Butters were stored for a total of 96 days in refrigerator at a temperature of  $7 \pm 1.5$  °C and relative humidity of  $36 \pm 3$  %. The objective was to investigate the oxidation course of butter with protective coatings, butter wrapped in original wrapping and butter without wrapping/coat. Determined values were peroxide value, acid value and anisidine value. Results of butters with protective and edible polymer coatings displayed a similar oxidation course to that of butter in standard wrapping. Butter with a coat containing antioxidant exhibited slightly lower levels of peroxide value during storage than butter in original wrapping, which confirms good barrier properties to oxygen of the coating thus prepared.

**Key words:** Acid Value, Anisidine Value, Butter, Coating, Peroxide Value, Starch-Protein Hydrolysate.

Fats represent one of the basic components of food for man, containing vitamins A, D, E, K. Fats and oils have to be stored and transported in such manner that contact with solar radiation is avoided, as well as excessive contact with atmospheric oxygen. The U.S. Food and Drug Administration, U.S. Department of Agriculture and analogous national regulations define conditions for their storage. For vegetable fats or oils, recommended temperature is up to 20 °C, for fats or oils of animal origin it should not exceed 15 °C, and hardened fats may be stored at a temperature

up to 20 °C. In case these conditions are not met, rancidity (oxidation) of fats appears and thus also their depreciation. Rancidity is a process where double bonds in unsaturated fatty acids contained chiefly in fats and other lipids get oxidised by atmospheric oxygen. It results in undesirable products, aldehydes and ketones in particular, which negatively alter action on health as well as the taste and smell of foodstuffs containing unsaturated fatty acids. The outcome is partial or complete depreciation of a foodstuff<sup>1,2</sup>. An example illustrating oxidation of double bonds in unsaturated fatty acids:



In order to prevent these phenomena, a suitable wrapper has to be selected. It is well-known that mainly fats and butters in particular

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take over from surroundings smells that negatively affect their taste. Wrappings (chiefly for butter) should be sufficiently resistant to fat, should offer sufficient protection against oxygen (deceleration of oxidation) and also to water vapours effecting product dehydrogenation<sup>3,4</sup>. In foodstuffs wrapping technology there is an ever greater application of materials that are biodegradable and edible. We may also define coatings as very thin layers of material applied to the surface of a foodstuff in coherent layer preventing direct contact of the food with its environment. They limit permeation of gases (O<sub>2</sub> and CO<sub>2</sub>), humidity and aromatic substances, prevent penetration of micro-organisms into food, decelerate oxidation of a meal but also improve appearance of a product and its general firmness and integrity. They can also be used as carriers for various foodstuff additives (for example, antioxidants, antimicrobial agents, flavour additives)<sup>5-7</sup>.

Edible wrappings are mostly based on proteins and saccharides. Animal proteins most used are gelatine, proteins of milk (casein and whey), caseinates or egg white. Vegetable proteins most frequently used for preparing coatings and films are wheat gluten, maize zein or soya protein, which also proved efficient when producing foils by extrusion<sup>8</sup>. Film flexibility gets improved with added plasticiser (for example, glycerol, sorbitol, polyethylene glycol). Added saccharides (starch, starch derivatives, cellulose derivatives, chitosan, carrageenan,) improve mechanical properties; cross-linking agents are employed to the same purpose. Added lipides and waxes allow achieving high gloss of film or coat and improved barrier properties. Protective coats are applied to cooled and frozen meats, poultry, pastry, cheese, fruit, vegetables, nuts, sweets, cereals, in manufacture of low-fat potato chips and croquets, and also in thermally processed products (cooked meat, frankfurters, etc.). Water-soluble bags for dried foodstuffs are also being produced<sup>9-15</sup>.

#### **Objective of our contribution**

Observing the oxidation course of butters provided with edible polymer coatings from starch-protein hydrolysate of amaranth flour during cold storage temperature, and its comparison with oxidation course of butter without wrapping/coat and of butter kept in original wrapping.

## **MATERIALS AND METHODS**

Amaranth flour was supplied by AMR Amaranth Co. (Hradec Kralove, Czech Republic). Dialdehyde starch (CAS No. 9047-50-1), glycerol (CAS No. 56-81-5), lecithin (CAS No. 8002-43-5) and ascorbic acid (CAS No. 50-81-7) were supplied by Sigma-Aldrich (St. Louis, USA).

**Fresh butters** of standard weight 250 g and same lot, containing 82 % fat and no salt, were purchased in a retail chain. Quarters of butter were unwrapped and cut into samples measuring approximately 3.5x2.0x1.0 cm. Samples thus prepared were placed side by side about 1 cm apart on metal trays. A part of the samples was intended for coating, a part was without coat and 3 quarters of butter were kept in original wrapping.

#### **Preparation of coating solutions**

Amaranth flour, with use of commercially available enzymes BAN 480 L ( $\alpha$ -amylase), AMG 300 L (glucoamylase) and CELLUCLAST 1.5 L (cellulase) supplied by Novozymes Co. (Denmark), was employed to produce starch-protein hydrolysate; preparation procedure is mentioned in our previous publications<sup>16-18</sup>. The given enzyme breakdown brought about 83-% conversion of starch and 32-% conversion of proteins. Starch protein hydrolysate was thickened on vacuum evaporator (temperature not exceeding 80 °C) to a 40-% (w/v) dry matter content. A total of 3 coating solutions were prepared. The first coating solution contained a 30-% addition (related to hydrolysate dry matter, w/w) of plasticiser (glycerol) and 3-% (w/w) emulsifying agent (lecithin); this solution is designated "Coating 1". Glycerol and lecithin were added to thickened hydrolysate solution, and under permanent stirring at 70 °C the solution pH was adapted to 10.0±0.1 with added (approx. 2.5 mL) 5M NaOH; stirring continued until lecithin completely dissolved. Addition of plasticiser is necessary to ensure favourable mechanical properties of the coating (to prevent its breaking). The second coating solution contained an extra 2-% addition (w/w) of antioxidant (ascorbic acid); this solution is designated "Coating 2". Ascorbic acid was added to the coating solution (30 °C warm) and was dissolved under stirring (3 minutes). The third coating solution contained an extra 2-% addition (w/w) of cross-linking agent (dialdehyde starch); this solution is designated "Coating 3".

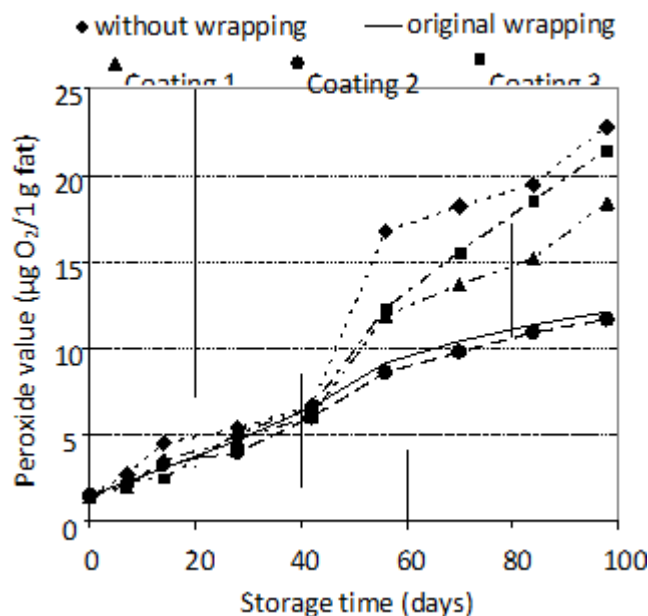


Fig 1. Dependence of peroxide value of butters on storage duration.

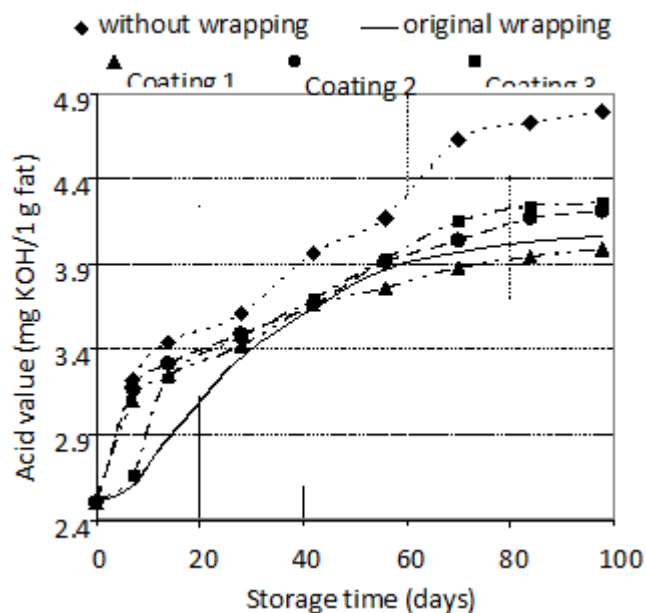


Fig 2. Dependence of acid value of butters on storage duration.

Dialdehyde starch was added, the same as in the first case, together with glycerol and lecithin, to thickened solution of hydrolysate; ascorbic acid was added subsequently.

#### Formation of protective coatings and investigating oxidation of butter in storage

Quantitative investigation of butter

oxidation was performed by determining peroxide value (PV), acid value (AcV), and anisidine value, (AnV)<sup>19-21</sup>. Coatings on butter were produced with a brush; the coating solution was tempered to room temperature ( $23 \pm 1$  °C). Two coats were made, with a time interval of 15 min in between. Thickness of the coating on butter samples was  $0.28 \pm 0.08$

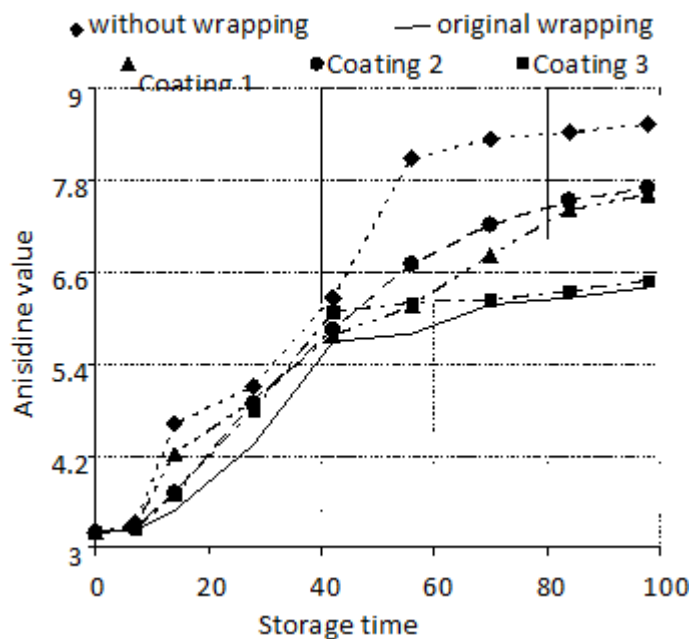


Fig 3. Dependence of anisidine value of butters on storage duration.

mm. Coated butters together with butters in original wrapping and butters without wrapping were then placed in refrigerator and stored at  $7 \pm 1.5$  °C and relative humidity  $36 \pm 3$  %. The refrigerator was opened 6 times a day for 5-minute periods to simulate conditions of current refrigerator daily usage. Determinations performed on the butters after 7, 14, 28, 42, 56, 70, 84 and 98 days were peroxide value, acid value and anisidine value. Each test was run on three samples and calculation gave the arithmetic mean; standard deviation was  $\pm 5$  %.

## RESULTS AND DISCUSSION

Dependence of peroxide value (PV) on duration of storage is indicated in Fig. 1. From the course of peroxide value curves it is obvious that during approximately first 45 days since start of test, differences between the peroxide values of investigated butters are not too prominent. The following gradual and greatest increase in PV of butter without coat is visible. Butter kept in original wrapping exhibits an increase in PV during storage that is slow and PV levels are second lowest. Increased PV of butters provided with three protective coats was in all cases lower than increased PV of butter samples without coating.

Growth in PV is particularly obvious with the butter sample treated with Coating 2, and is slightly lower than that of butter kept in original wrapping. The difference between lowest PV levels (butter in original wrapping and also butter with Coating 2) and highest PV levels (butter without wrapping) after approx. 56 hours of storage is almost twofold.

The dependence of acid value (AcV) on storage duration is indicated in Fig. 2. Development of this value from start of test displays an obvious difference between AcV of butters without wrapping and butters in original wrapping. During the first approx. 42 days of storage, AcV of butters treated with three tested coatings ranges between minimum AcV level (for butters in original wrapping) and maximum AcV level (for butters without wrapping). After more than 42 days of storage, AcV level of butters with Coating 2 and Coating 3 are slightly higher than that of butter kept in original wrapper, nevertheless, always lower than of butter without wrapping. Contrarily, with the butter samples treated with Coating 1 AcV levels after more than 45 days of storage are even slightly lower than that of butter kept in original wrapping.

The dependence of anisidine value (AnV) of butters on storage duration is indicated in Fig. 3. After 7 days of storage, difference between

development tendency of AnV of butters without wrapping and butters in original wrapping is quite obvious. Lowest increase in AnV during whole storage duration was recorded with butter kept in original wrapping. After 42 days of storage, AnV level of butters without coat prominently grows, on the opposite, slow growth was recorded with butters in original wrapper and with those bearing Coating 3. After 70 days of storage, AnV level of butters with Coating 3 is almost identical with that of butter in original wrapper and is about 1.35 times lower than the AnV level of butters without wrapper.

### CONCLUSION

Protective coatings on butter were produced with a starch-protein hydrolysate of amaranth flour of 40-% (w/v) concentration. Three coating solutions were prepared. Each contained a 30-% (w/w, per hydrolysate dry matter) addition of plasticiser (glycerol) and 3-% (w/w) addition of emulsifying agent (lecithin). The second and third solution contained an extra 2-% (w/w) addition of antioxidant (ascorbic acid) and third an extra 2-% (w/w) addition of cross-linking agent (dialdehyde starch). Samples of butter were stored at  $7 \pm 1.5$  °C and relative humidity  $36 \pm 3$  %. Tests confirmed that a protective and edible polymer coating applied on butter allows achieving during storage at cooling temperature a degree of oxidation similar to that of butter wrapped in standard wrapper. Butter provided with a coat containing added antioxidant recorded a slightly lower increase in peroxide value than butter in original wrapping, which proves good barrier properties against oxygen of coating produced in this manner.

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